Move into the future with reliable measurements





General-purpose Foil Strain Gages





New strain gages with the world highest level performance



• All models are RoHS compliant

Point 2 Improved Quality

• Excellent long-term stability, repeatability and reliability

Point 3 Improving for gluing work

- Modification of center marks
- Brighter and more transparent
- Improved flexibility

Point 4 New package

- Every gage packaged separately
- Substantial information on package

A strain gage detects a minute dimensional change (Strain) as an electric signal. By measuring strain with the gage bonded to a material or structure, the strength or safety can be known. Thus, the strain gages are used in various industries including machinery, automobile, electric, civil engineering, medical, and food.

The strain gage are also adopted as sensing elements of force, pressure, acceleration, vibration, displacement, and torque transducers for various purposes including measurement and control of production lines.

Kyowa produced the first Japanese-made strain gage in 1951, and based on the abundant experience and technology accumulated for these years, the company manufactures a variety of highperformance, environmentally friendly strain gages.

Principle of Strain Gages

If external tensile force or compressive force increases or decreases the resistance proportionally increases or decreases. Suppose that original resistance R changes by $\triangle R$ because of strain ε , the following equation can be set up.

$$\frac{\Delta R}{R} = Ks \cdot \varepsilon$$

Where, Ks is a gage factor, expressing the sensitivity coefficient of strain gages. General purpose strain gages use copper-nickel or nickel-chrome alloy for the resistive elements, and the gage factor provided by these alloys is approximately 2.

Types of Strain Gages

Types of strain gages are classified into foil strain gage, wire strain gage, and semiconductor strain gage, etc.

Structure of a Foil Strain Gage

The foil strain gage has metal foil on the electric insulator of the thin resin, and gage leads attached, as shown in Fig. 1 below.

The strain gage is bonded to the measuring object with a dedicated adhesive. Strain occurring on the measuring site is transferred to the strain sensing element via adhesive and the resin base. For accurate measurement, the strain gage and adhesive should be compatible with the measuring material and operating conditions such as temperature, etc.



General-purpose Foil Strain Gages KFGS



The KFGS series gages use polyimide resin for the base part that is approx. 13 μ m thick. It ensures excellent flexibility. The outstanding moisture proof enables the KFGS gages to operate in outdoor measurement effectively. Unless directly exposed to water drop, no coating treatment is required.

Applicable Adhesives and Operating Temperature Range after Curing

CC-33A: -196 to 120°C (-10 to 80°C with vinyl-coated cable attached) CC-35: -30 to 120°C (-10 to 80°C with vinyl-coated cable attached) CC-36: -30 to 100°C (-10 to 80°C with vinyl-coated cable attached) EP-340: -55 to 150°C (-10 to 80°C with vinyl-coated cable attached) PC-600: -196 to 150°C (-10 to 80°C with vinyl-coated cable attached)

Notes on pre-attached lead-wire cables

- Standard color of the 2-wire cable pre-attached to uniaxial gages is red (R). If desired, a white, green, yellow or black cable can be pre-attached.
- •Standard 3-wire cable pre-attached to uniaxial gages has red stripes. If desired, the red stripes can be changed to blue or yellow stripes.
- In the case of a triaxial gage, 2-wire cables are color-coded with red, white and green stripes for 0°, 90° and 45°, respectively and 3-wire cables, with red, yellow and blue stripes for 0°, 90° and 45°, respectively. The letter code is S in common.

■Types, lengths and codes of lead-wire cables pre-attached to KFGS series gages

Types	Polyester coated 2-wire copper cables	Polyester coated 3-wire copper cables	Vinyl-co. 2-wire	ated flat cables	Vinyl-coated flat 3-wire cables		Mid-temperature 2-wire cables	Mid-temperature 3-wire cable
Length	C1,C2,C3, C15,C16,D1, D2,D3,D4,D6, D9,D16,D17, D19,D28,D31	C1,C2,C3, C15,C16, D1,D4,D9, D16,D17,D19, D28,D31	C1,C2,C3, C15,C16, D9,D19	D1,D4, D16,D17, D28, D39	C1,C2,C3, C15,C16, D2,D9,D19, D31	D1,D4, D16,D17, D28, D39	C1,C2,C3, C15,C16, D1,D4,D9, D16,D17,D19, D28,D39	C1,C2,C3, C15,C16, D1,D2,D4,D9, D16,D17,D19, D28,D31,D39
15 cm	N15C2	N15C3						
30 cm	N30C2	N30C3						
1 m	N1M2	N1M3	L1M2R	L1M2S	L1M3R	L1M3S	R1M2	R1M3
3 m			L3M2R	L3M2S	L3M3R	L3M3S	R3M2	R3M3
5 m			L5M2R	L5M2S	L5M3R L5M3S		R5M2	R5M3
Operating temp.	-196 to	o 150℃		-10 to	⊳ 80°C		-100 to 150°C	
Remarks	Twisted for ≥50 cm	n (Exceptions exist)	L-6, L-9 t	for ≥6 m	L-7, L-10 for ≥6 m		L-11	L-12

* For other lead-wire cable lengths, contact us.

When ordering, suffix the lead-wire cable code to the model number with a space in between. E.g.

KFGS-5-120-C1-11	N15C3 for the gage with a polyester-coated 3-wire copper cable 15 cm long	\rightarrow	KFGS-5-	120-0	C 1-1 1	I N15	5C3
KFGS-5-120-C1-11	L5M2R for the gage with a vinyl-coated flat 2-wire cable 5 m long	\rightarrow	KFGS-5-	120-0	21-11	I L5N	12R
KFGS-5-120-D17-11	L5M3S for the gage with a vinyl-coated flat 3-wire cable 5 m long	\rightarrow	KFGS-5-	120-[D17-	11 L5	M3S
KFGS-5-120-C1-11	R5M3 for the gage with a mid-temperature 3-wire cable 5 m long	\rightarrow	KFGS-5-	120-0	C 1-1 1	I R5N	/13
KFGS-5-120-D17-11	R5M2 for the gage with a mid-temperature 2-wire cable 5 m long	\rightarrow	KFGS-5-	120-[D17-1	11 R5	5M2

If there is no code of lead-wire cable after the model number, the gage is delivered with silver-clad copper wires 25 mm long.

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Patterns	Models	Base	C	imensions (mm)			
Gage Resistance Gage Factors		Color	G	rid	Ba	ise	Remarks
dage nesistance, dage ractors		*1	Length	Width	Length	Width	
Uniovial		Note: *1 E	Base color	stands for	different o	coefficient	s of linear expansion.
Silver-clad copper gage leads 25 mm long			ommor	stool			
Gage factors: Approx 2.1			ainloss	steel			
Gage factors. Approx. 2.1			uminu	m allov			
			agnesi	um allos	or som	otimos	wood
			agricsi	annanoy	01 3011	cumes	wood
KEGS-30-120-C1	KECE 20 120 C1 11						
	KFG5-30-120-C1-11						
	KFGS-30-120-C1-23		30	3.3	37	5.2	
The above picture is KFGS-30-120-C1-11	KFG5-30-120-C1-23						
KEGS-20-120-C1	KFGS-20-120-C1-11						
	KFGS-20-120-C1-16						
	KEGS-20-120-C1-23		20	5	28	8	
The above picture is KEGS-20-120-C1-16	KFGS-20-120-C1-23						
	KFGS-10-120-C1-11						
KFG5-10-120-C1	KFGS-10-120-C1-16						
	KFGS-10-120-C1-23		10	3	16	5.2	
The above picture is KFGS-10-120-C1-23	KEGS-10-120-C1-27						
KEGS-6-120-C1	KFGS-6-120-C1-11						
	KFGS-6-120-C1-16	Ĭ		4 7		2.4	
	KFGS-6-120-C1-23		6	1.7	10	3.4	
The above picture is KFGS-6-120-C1-27	KFGS-6-120-C1-27						
KFGS-5-120-C1	KFGS-5-120-C1-5						For wood
	KFGS-5-120-C1-11						
	KFGS-5-120-C1-16		5	1.4	9.4	2.8	
The above picture is KECS E 120 C1 11	KFGS-5-120-C1-23						
The above picture is KFGS-5-120-C1-11	KFGS-5-120-C1-27	•					
KFGS-4N-120-C1	KFGS-4N-120-C1-11	•					
	KFGS-4N-120-C1-16	•	4	0.7	8	1.4	
The above picture is KEGS-4N-120-C1-16	KFGS-4N-120-C1-23	-					
	KFGS-4N-120-C1-27						
KFGS-3-120-C1	KFGS-3-120-C1-16						
	KFGS-3-120-C1-70		3	1.3	7.4	2.8	
The above picture is KFGS-3-120-C1-23	KFGS-3-120-C1-27						
KECS 2 120 C1	KFGS-2-120-C1-5						For wood
KFG5-2-120-C1	KFGS-2-120-C1-11						
	KFGS-2-120-C1-16	Ĭ	2	1.2	6.3	2.8	
	KFGS-2-120-C1-23						
The above picture is KFGS-2-120-C1-27	KFGS-2-120-C1-27						
KFGS-2N-120-C1	KFGS-2N-120-C1-11						
	KFGS-2N-120-C1-16		2	0.84	53	14	
The should disturb is KECS 2N 120 C1 11	KFGS-2N-120-C1-23		-	0.01	5.5		
	KFGS-2N-120-C1-27						
KFGS-1-120-C1	KFGS-1-120-C1-11	•					
	KFGS-1-120-C1-16		1	1.1	4.8	2.4	
The above picture is KFGS-1-120-C1-16	KFGS-1-120-C1-23						
·	KFG5-1-120-C1-27						
KFGS-1N-120-C1	KFGS-1N-120-C1-11						
	KFGS-1N-120-C1-73		1	0.65	4.2	1.4	
The above picture is KFGS-1N-120-C1-23	KFGS-1N-120-C1-27						
KECS 02 120 C1	KEGS-03-120-C1-11						
NFG2-02-120-C1	KFGS-03-120-C1-16						
	KFGS-03-120-C1-23		0.3	1.4	3.5	2.4	
The above picture is KFGS-03-120-C1-27	KFGS-03-120-C1-27						
KEGS-02-120-C1	KFGS-02-120-C1-11						
	KFGS-02-120-C1-16		0.2	1 4	2.2	2.4	
	KFGS-02-120-C1-23		0.2	1.4	5.3	2.4	
The above picture is KFGS-02-120-C1-11	KFGS-02-120-C1-27						



Patterns		Base	Dimens		
Gage Resistance Gage Factors	Models	Color	Grid	Base	Remarks
auge nesistance, auge ractors		*1	Length Width	Length Width	
Disvial 0º/00º for torque mas	cure pe o pet	Note: *1 B	ase color stands fo	r different coefficient	ts of linear expansion.
Blaxial, 0°/90° for torque mea	surement				
Resistance: 120Ω					
Gage factors. Approx. 2.1					
45*	KFGS-2-120-D31-11				
	KFGS-2-120-D31-16		2 1.2	8 6.5	
The should disturb is KECS 2, 120 D21, 11	KFGS-2-120-D31-23				
	KFG5-2-120-D31-27				
Triaxial, 0°/90°/45°					
Resistance: 120 Ω					
Gage factors: Approx. 2.1					
45° ⊨ 45°					
	KEGS-2-120-D3-11	•			
	KFGS-2-120-D3-16				
	KFGS-2-120-D3-23		2 3.6	11 11	
The above picture is KFGS-2-120-D3-16	KFGS-2-120-D3-27				
Triavial 09/1209/2409					
1 riaxiai, 0°/ 120°/240°					
Resistance: 120Ω					
Gage factors. Approx. 2.1					
120°					
	KFGS-2-120-D4-11	•			
	KFGS-2-120-D4-16	•	2 24	10 10	
120°	KFGS-2-120-D4-23		2 3.4	12 12	
	KFGS-2-120-D4-27				
	KFGS-1-120-D4-11				
	KFGS-1-120-D4-16		1 1.7	7 7	
The should disturb is KECS 2, 120 D4 16	KFGS-1-120-D4-23				
	KFG5-1-120-D4-27				
Quadraxial, 0°/30°/90°/150°					
Resistance: 120 Ω					
Gage factors: Approx. 2.1					
90° 120°					
30°					
120°	KFGS-2-120-D6-11				
	KFGS-2-120-D6-16		2 3 1	17 17	
	KFGS-2-120-D6-23		ے J.T	17 17	
The above picture is KFGS-2-120-D6-23	KFGS-2-120-D6-27				
Uniaxial with lead wires from	both ends				
Resistance: 120 0					
Gage factors: Approx. 2.1					
	KFGS-1-120-C2-11				
	KFGS-1-120-C2-16	•	1 18	5.6 3	
The above picture is KECC 1 120 C2 27	KFGS-1-120-C2-23				
	KFGS-1-120-C2-27				
	KFGS-1-120-C3-11				
	KFGS-1-120-C3-16		1 1.8	5.5 2.7	
The above picture is KFGS-1-120-C3-27	KEGS-1-120-C3-23				
······	KFG5-1-120-C5-2/	-			



10 gages/pkg unless specified notes.

Patterns		Base	Dimer		
Gage Resistance, Gage Factors	Models	Color	Grid	Base	Remarks
		I	Length Wid	th Length Width	
Uniaxial 350Ω gages		Note: *1 E	Base color stands	for different coefficient	s of linear expansion.
Resistance: 350Ω					
Gage factors: Approx. 2.1					
	KFGS-5-350-C1-16				
	KFGS-5-350-C1-23		5 2	9.4 4.2	
The above picture is KFGS-5-350-C1-11	KFGS-5-350-C1-27	•			
	KFGS-3-350-C1-11				
	KFGS-3-350-C1-16		3 2	7.4 4.2	
The above picture is KEGS-3-350-C1-11	KFGS-3-350-C1-23				
	KFGS-2-350-C1-27				
	KFGS-2-350-C1-16			6.2	
	KFGS-2-350-C1-23		2 2	6.3 4.2	
The above picture is KFGS-2-350-C1-11	KFGS-2-350-C1-27				
	KFGS-1-350-C1-11	•			
	KFGS-1-350-C1-16 KFGS-1-350-C1-23		1 2	4.8 3.4	
The above picture is KFGS-1-350-C1-11	KFGS-1-350-C1-27				
	alva al va a atta				
Blaxial 35012 gages, 0°/90° sta	cked rosette				
Gage factors: Approx. 2.1					
	KEGS-5-350-D16-11				
	KFGS-5-350-D16-16				
	KFGS-5-350-D16-23		5 2	φ11	
90°	KFGS-5-350-D16-27				
	KFGS-3-350-D16-11	•			
	KFGS-3-350-D16-16		3 2	<i>ф</i> 10	
	KFGS-3-350-D16-27				
	KFGS-2-350-D16-11				
	KFGS-2-350-D16-16			<i>d</i> 10	
	KFGS-2-350-D16-23		2 2	φισ	
	KFGS-2-350-D16-27				
	KFGS-1-350-D16-11				
	KFGS-1-350-D16-23		1 1.8	φ8	
The above picture is KFGS-5-350-D16-16	KFGS-1-350-D16-27				
Triavial 3500 gages 0°/00°//	5° stacked resette				
Resistance: 350Ω	5 stacked losette				
Gage factors: Approx. 2.1					
	KFGS-5-350-D17-11	•			
	KFGS-5-350-D17-16			<i>A</i> 11	
45°	KFGS-5-350-D17-23		J 2	ψΠ	
	KFGS-5-350-D17-27				
45	KFGS-3-350-D17-11				
	KFGS-3-350-D17-10		3 2	<i>ф</i> 10	
	KFGS-3-350-D17-27	•			
	KFGS-2-350-D17-11				
	KFGS-2-350-D17-16	•	, j))	d10	
	KFGS-2-350-D17-23		- Z	φ10	
	KFGS-2-350-D17-27				
	KFGS-1-350-D17-16				
	KFGS-1-350-D17-23		1 1.8	φ8	
The above picture is KFGS-5-350-D17-27	KFGS-1-350-D17-27				



Patterns Gage Resistance, Gage Factors	Models	Base Color *1	Dimer Grid Length Wid	nsions (mm) Base Ith Length Width	Remarks		
KEGS Sorios Eoil Strain (Eagles with Gage	Note: *1 B	ase color stands	for different coefficien	ts of linear expansion.		
	ages with dage	leim	IIIai				
Resistance: 120 Ω	KFGS gages equipped	with a	gage ter	minal enable	one-touch		
Gage factors: Approx. 2.1	connection/disconnection	n of the	lead-wire	cable. They are	e suitable for		
	dedicated cable T-C26 (Vin	yl-coate	d, 2 m lon	g) is optionally	available.		
	Applicable Adhesives and	Operat	ing Tempe	erature Range	after Curing		
	PC-600: -196 to 150°C CC-36: -30 to 100°C						
T-C26	CC-33A: -196 to 120°C EP-340: -55 to 150°C CC-35: -30 to 120°C						
	KFGS-2-120-C1-11 T-F7				φ0.14 Polyester-coated		
(When the clin-equipped dedicated cable is used	KFGS-2-120-C1-16 T-F7 KFGS-2-120-C1-23 T-F7		2 1.2	2 6.3 2.8	copper cable		
the operating temperature range of each adhesive	KFGS-1-120-C1-11 T-F7	•			φ0.14		
after curing is -10 to 80° C.)	KFGS-1-120-C1-16 T-F7	•	1 1.1	4.8 2.4	Polyester-coated copper cable		
	KFGS-1-120-C1-23 T-F7				15 mm long		
Biaxial, 0°/90° stacked rosette	2						
Gage factors: Approx. 2.1							
	KFGS-2-120-D16-11 T-F7				Ø0.14 Polyester costed		
90°	KFGS-2-120-D16-16 T-F7	•	2 1.2	2 φ8	copper cable		
	KFGS-2-120-D16-23 1-F7 KFGS-1-120-D16-11 T-F7				φ0.14		
	KFGS-1-120-D16-16 T-F7	ě	1 1.1	1 ø5	Polyester-coated copper cable		
The above picture is KFGS-2-120-D16-16 T-F7	KFGS-1-120-D16-23 T-F7				15 mm long		
Triaxial, 0°/90°/45° stacked ro	osette						
Resistance: 120 Ω Gage factors: Approx 2.1							
Suge fuctors. Approx. 2.1							
	KFGS-2-120-D17-11 T-F7	•			<i>φ</i> 0.14		
45°	KFGS-2-120-D17-16 T-F7		2 1.2	2 φ8	Polyester-coated copper cable		
45°	KFGS-2-120-D17-23 T-F7	•			15 mm long		
	KFGS-1-120-D17-111-F7 KFGS-1-120-D17-16 T-F7		1 1	1 45	Φ0.14 Polyester-coated		
The above picture is KFGS-2-120-D17-23 T-F7	KFGS-1-120-D17-23 T-F7	•	1 1.	φ5	copper cable 15 mm long		
•KEGS Sorios Eoil Strain G	ages for Poring M	othor	1				
Triavial 09/1259/009	ages for borning with	ethot	4				
Resistance: 120 O	Designed to measure resid	ual stres	s released	by the boring r	nethod.		
Gage factors: Approx. 2.1	-						
	Applicable Adhesives and	Operat	ing Tempe	erature Range	atter Curing		
135°	CC-33A: -196 to 120°C El	P-340:-5	5 to 150°C				
	CC-36: -30 to 100°C	C-000 I	90 10 150 0				
	KEGS-2-120 D29 11						
90°	KFGS-3-120-D28-16		2		Diameter of		
	KFGS-3-120-D28-23		3 2	φ19.8	gage center		
	KFGS-3-120-D28-27				13 ¥ 1 U.U		
For KFGS gages with the lead-wire cable pre-attached, refer to page 4.	KFGS-1.5-120-D28-11				Diameter of		
The above picture is KFGS-3-120-D28-27	KFGS-1.5-120-D28-23		1.5 1.3	φ12	gage center		
	KFGS-1.5-120-D28-27	•			ις ψο.ο		

You can count on Kyowa.

Feel free to contact us, if there is something you would like to know or do not understand about Kyowa products.

Sales Network



Americas Region KYOWA AMERICAS, Inc.

KYOWA AMERICAS, Inc. TEL: +1-248-348-0348 E-mail: sales@kyowa-americas.com Web: http://www.kyowa-ei.us/

China

KYOWA ELECTRONIC(SHANGHAI)TRADING CO.,LTD. TEL: +86-21-64477770 E-mail: support-cn@d1.kyowa-ei.co.jp Web: http://www.kyowa-ei.cn/

Thailand

Manufacture's Representative

KYOWA DENGYO(THAILAND) CO.,LTD. TEL: +66-2-117-3760 E-mail:sales-thailand@kyowa-ei.co.th Web: http://www.kyowa-ei.co.th/

Other Countries or Regions

Please visit below URL. Web: http://www.kyowa-ei.com/

Kyowa Electronic Instruments Co.,Ltd.

Overseas Department: 3-5-1, Chofugaoka, Chofu, Tokyo 182-8520 Japan TEL: +81-42-489-7220 FAX: +81-42-488-1122 E-mail: overseas@kyowa-ei.co.jp Web: http://www.kyowa-ei.com/

A Safety Precautions

Be sure to observe the safety precautions given in the instruction manual, in order to ensure correct and safe operation.

• Specifications are subject to change without notice for improvement.



